

5/15/2018

MAY 17 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



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D412-698-023**Job Sheet 177592****Part No:** D412-698-023**Job Qty:** 2 ea**Part Name:** Automatic Door Opener (fits LH or RH)**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 5/15/18**Job Tracking No:****Due Date:** 5/31/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:****Note:** IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL**Ship Via:**

MAY 24 2018

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 24 2018
110	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-4		MAY 29 2018
120	QC	2 pcs	5/31/18	5/31/18	0.00	0.00	QC4		MAY 29 2018
125	DC	2 pcs	5/31/18	5/31/18	0.00	0.00	DC		MAY 29 2018
130	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-2		MAY 29 2018
140	QC21-FG	2 Ea	5/31/18	5/31/18	0.00	0.00	QC21		MAY 29 2018

Part Op
Descriptions: 125 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003

F9022

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	2 Ea (1 ea)	90-Start up Operation	5055045
D3594-043	Floor Doubler Assembly, LH	2 Ea (1 ea)	90-Start up Operation	3059003
D3594-044	Floor Doubler Assembly, RH	2 Ea (1 ea)	90-Start up Operation	5063806
D3594-5	Doubler	2 Ea (1 ea)	90-Start up Operation	5054578
D3622-1	Ball Stud	4 Ea (2 ea)	90-Start up Operation	5075108
MS20426AD4-4	Rivet	4 Ea (2 ea)	90-Start up Operation	FM132536
MS21073L5	Anchor Nut	2 Ea (1 ea)	90-Start up Operation	303648Y
NAS1149D0516J	Washer	4 Ea (2 ea)	90-Start up Operation	5007015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	2	8	0
	D3594-043	2	17	0
	D3594-044	2	5	0
	D3594-5	2	12	0
	D3622-1	4	8	0
	MS20426AD4-4	4	1,102	0
	MS21073L5	2	24	0
	NAS1149D0516J	4	184	0



Container No: S074111



Part: D412-698-023

Job No: 177592

Serial No/Batch: S074111

Revision: G

Inspector:

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Date: 05/24/18

Part Specifications

Specifications could not be found.

Plex 5/15/18 9:20 AM Dart.Gagnon.Michelle

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Date: 17.11.23